

Order 10655 *1794* *1 Feb* *AWC-023*



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

U/R

6F9540V00131
Job Sheet 186760



Concession required.

Part No: 6F9540V00131

Job Qty: 1 pcs

Part Name: AW169 Upper Cutter Deflector Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/21/18

Job Tracking No:

Due Date: 1/25/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: URF18-746 DWG REV C IPP REV:A 13.11.13 NEW ISSUE DD VERF:JLM

Ship Via:

POSITIVE RECALL

EFFECTIVE *9-18* AUTH *9-18*

RELEASED *MD* DATE *25 JUL 2019*

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs		1/25/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

MRB 07/04/2019

131
UPPER KIT
AWC 023

DAS
55
9-89

				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
120 QC 4	1 pcs	1/25/19	0.00 0.00	QC 4 - 26	
				QC 4 - 28	
				QC 4 - 38	
				QC 4 - 42	DAS
				QC 4 - 58	75
				QC 4 - 6	9-89
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	JUL 05 2019
130 Packaging 3-1 - Stock - B4B	1 pcs	1/25/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	DAS
				Packaging 3 - 7 - B4B	75
				Packaging 3 - 8 - B4B	9-89
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	JUL 05 2019
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	1 pcs	1/25/19	0.00 0.00	DC - 1 - B4B	DAS
				DC - 2 - B4B	21
140 QC 21 - FG	1 pcs	1/25/19	0.00 0.00	QC 21 - FG - 21	9-89
				QC 21 - FG - 70	DAS
Part Op 110 - (Pick Kit)					21
Descriptions: 120 - (QC4- 100% Inspect kits for completeness)					9-89
130 - (Identify as per dwg & Stock Location: _____)Identify and pack for shipping as per PPP 6F9540V00131					JUL 05 2019
135 - (Document Control) Photocopy bluefile per PPP D169-841-013 chg002 and create labels per 6F9540V00131					JUL 05 2019
CHG002					
140 - (QC21- Final Inspection - Work Order Release)					

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D169-841-013	AW169 Upper Cutter Deflector	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5195768
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D169-841-013	1	2	0
Part Specifications				
Specifications could not be found.				

Plex 1/30/19 9:15 AM Dart.Hadley.Shannon



Dart Aerospace Ltd.
1270 Aberdeen St
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6F9540V00131
Job Sheet 186760



Part No: 6F9540V00131

Job Qty: 1 ea

Concession Required

Part Name: AW169 Upper Cutter Deflector Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/21/18

Job Tracking No:

Due Date: 1/25/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: URF18-746 DWG REV C IPP REV:A 13.11.13 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		1/25/19	0.00	0.00	Start Up Stores/Pkg-1		
110	Packaging	1 pcs		1/25/19	0.00	0.00	Packaging1-1		
120	QC	1 pcs		1/25/19	0.00	0.00	QC4		
130	Packaging	1 pcs		1/25/19	0.00	0.00	Packaging3-1		
135	DC	1 pcs		1/25/19	0.00	0.00	DC		
140	QC21-FG	1 Ea		1/25/19	0.00	0.00	QC21		

Part Op 130 - Identify and pack for shipping as per PPP 6F9540V00131

Descriptions: 135 - Photocopy bluefile per PPP D169-841-013 chg002 and create labels per 6F9540V00131 CHG002

Job BOM

Part / Item	Component Name	Quantity	Operation
D169-841-013	AW169 Upper Cutter Deflector	1 Ea (1 ea)	90-Start up Operation

POSITIVE RECALL
EFFECTIVE 10/1/18 AUTH 5
RELEASED 1/10/19 DATE 25 JUL 2019
Container 5195768

DAS
55
9-89

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D169-841-013	1	0	0

Part Specifications

Specifications could not be found.

Plex 11/21/18 9:11 AM Dart.lajeunesse.marie



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1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada
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S196018

Container Trace

S196018 Container Trace - Upstream

Output Container No	Depleted Serial No	Status	Part No/Material	Operation Code	Op No	Depleted Date	Depleted Qty	Unit	Location	Serial No/Batch	Job No	Workcenter Code	Manufacturer Part No	Manufacturer Code
S025167	FM133609	Stock	M7075T6B1.000X7.000	Receive Ft	100	12/19/2017 1:40 PM	2.6250	ft	Start Up Machining	M133609				
S025170	S025167	Stock	M7075T6B1.000X7.000	Start up Operation	90	12/19/2017 1:43 PM	2.6250	ft	Start Up Machining	M133609	166819	Start Up Machining		
S025170	M134164-176	Stock	M7075T6B1.000X7.000	Start up Operation	90	12/19/2017 1:43 PM	1.1250	ft	MAT005		166819	Start Up Machining		
S025271	S017360	Stock	M7075T6S1.000X7.000	Receive Ft	100	12/19/2017 3:32 PM	6.3750	ft	MAT006	S017360				
S025273	S025271	Stock	M7075T6S1.000X7.000	Start up Operation	90	12/19/2017 3:34 PM	6.3750	ft	Start Up Machining		166822	Start Up Machining		
S098360	S098096	Allocated	D4857-P	Purchasing	100	8/1/2018 1:52 PM	20.0000	pcs	Purchasing		178072	Purchasing		
S104599	S101014	Stock	MSTEEL-A2-B0.500X1.250	Receive Ft	100	8/23/2018 11:15 AM	40.0180	ft	MAT009-F	S101014				
S104600	S044515	Allocated	MSTEEL-A2-B0.500X1.250	Start up Operation	90	8/23/2018 11:17 AM	8.3900	ft	Start Up Machining-1	S044515	181423	Start Up Machining-1		
S104600	S104599	Allocated	MSTEEL-A2-B0.500X1.250	Start up Operation	90	8/23/2018 11:17 AM	40.0180	ft	Start Up Machining-1		181423	Start Up Machining-1		
S133229	S029669	Stock	M7075T6S4.000X4.000	Receive Ft	100	11/29/2018 10:24 AM	10.8000	ft	MAT006	M138252				
S133230	S133229	Allocated	M7075T6S4.000X4.000	Start up Operation	90	11/29/2018 10:25 AM	10.8000	ft	Start Up Machining-3	M138252	186582	Start Up Machining-3		
S146711	S146692	Allocated	D4821-1P	Purchasing	110	1/22/2019 12:57 PM	6.0000	pcs	Purchasing	S146692	186581	Purchasing		
S147424	S029856	Allocated	M7075T6B2.750X02.000	Receive Ft	100	1/23/2019 2:41 PM	25.5000	ft	Purchasing	M134164				
S147721	S142515	Stock	M7075T6S0.375X5.000	Receive Ft	100	1/24/2019 12:45 PM	7.6300	ft	MAT	S142515				
S147722	S147721	Allocated	M7075T6S0.375X5.000	Start up Operation	90	1/24/2019 12:47 PM	7.6300	ft	Start Up Machining-3		186583	Start Up Machining-3		
S146711	S147424	Allocated	M7075T6B2.750X02.000	QC 6	130	1/25/2019 3:40 PM	25.5000	ft	QC5	M134164	186581	QC5		
S150354	M138251-177	Stock	M7075T6S1.750X4.500	Receive Ft	100	2/3/2019 1:41 PM	2.0640	ft	MAT006	M138251-177				
S150355	S072142	Stock	M7075T6S1.750X4.500	Receive Ft	100	2/3/2019 1:41 PM	6.0000	ft	MAT007	S072142				
S150356	S150354	Allocated	M7075T6S1.750X4.500	Start up Operation	90	2/3/2019 1:42 PM	2.0640	ft	Start Up Machining-3	M138251-177	186584	Start Up Machining-3		
S150356	S150355	Allocated	M7075T6S1.750X4.500	Start up Operation	90	2/3/2019 1:42 PM	6.0000	ft	Start Up Machining-3	S072142	186584	Start Up Machining-3		
S150365	S072142	Stock	M7075T6S1.750X4.500	Receive Ft	100	2/4/2019 7:06 AM	1.0000	ft	MAT007	S072142				
S152511	S150365	Allocated	M7075T6S1.750X4.500	Start up Operation	90	2/11/2019 2:25 PM	1.0080	ft	Start Up Machining-3	S072142	186584	Start Up Machining-3		
S150356	S152511	WIP	D4824-1	QC 2	120	2/11/2019 2:30 PM	1.0000	pcs	QC8 Machining-3	S152511	186584	QC8 Machining-3		
S164584	S147722	Allocated	D4823-1	QC 21 - SA	190	3/20/2019 4:40 PM	6.0000	pcs	Packaging 1 - 9	S147722	186583			
S164585	S150356	Allocated	D4824-1	QC 21 - SA	190	3/20/2019 4:40 PM	6.0000	pcs	Packaging 1 - 9	S150356	186584			
S164586	S025170	Allocated	D4838-1	QC 21 - SA	190	3/20/2019 4:41 PM	6.0000	pcs	Packaging 1 - 9	S025170	186819			
S164587	S134219	Allocated	M521042L08	Receive Ea	100	3/20/2019 4:42 PM	84.0000	Ea	Packaging 1 - 4	S134219				
S164588	S104359	Allocated	M527039-08-19	Receive Ea	100	3/20/2019 4:42 PM	84.0000	Ea	Packaging 1 - 9	S104359				
S164589	S143716	Stock	NAS1149FN832P	Receive Ea	100	3/20/2019 4:42 PM	168.0000	Ea	ST263	S143716				
S166236	S098350	Allocated	D4857-M	Start up Operation	90	3/26/2019 8:59 AM	4.0000	pcs	Start Up Small Fab-4	S098350	189781	Start Up Small Fab-4		

S196018 Container Trace - Upstream

Output Container No	Depleted Serial No	Status	Part No/Material	Operation Code	Op No	Depleted Date	Depleted Qty	Unit	Location	Serial No/Batch	Job No	Workcenter Code	Manufacturer Part No	Manufacturer Code
S166365	S104600	Allocated	646.9711	Packaging 1 - Pick Kit	100	3/26/2019 10:52 AM	9.0000	pcs	Packaging 1 - 7	S104600	192296	Packaging 1 - 7		
S166801	S164584	Allocated	D4823-1	QC 21 - SA	190	4/2/2019 11:22 AM	5.0000	pcs	CKK036	S147722	186583			
S166802	S164585	Allocated	D4824-1	QC 21 - SA	190	4/2/2019 11:22 AM	5.0000	pcs	CKK036	S150356	186584			
S166803	S164586	Allocated	D4838-1	QC 21 - SA	190	4/2/2019 11:22 AM	5.0000	pcs	CKK128	S025170	166819			
S166806	S025273	Allocated	D4838-2	QC 21 - SA	190	4/2/2019 11:22 AM	5.0000	pcs	CKK128	S025273	166822			
S166808	S164499	Allocated	D4839-1	QC 21 - SA	130	4/2/2019 11:23 AM	1.0000	pcs	CKK128	S133379				
S166809	S164587	Allocated	MS21042L08	Receive Ea	100	4/2/2019 11:23 AM	70.0000	Ea	ST303	S134219				
S166810	S164588	Allocated	MS27039-08-19	Receive Ea	100	4/2/2019 11:23 AM	70.0000	Ea	ST277	S104359				
S166812	S164589	Allocated	NAS1149FN832P	Receive Ea	100	4/2/2019 11:24 AM	140.0000	Ea	ST263	S143716				
S166832	S166809	Stock	MS21042L08	Packaging 1 - Pick Kit	110	4/2/2019 11:31 AM	70.0000	Ea	Packaging 1 - 9	S134219	189339	Packaging 1 - 9		
S166832	S166810	Stock	MS27039-08-19	Packaging 1 - Pick Kit	110	4/2/2019 11:31 AM	70.0000	Ea	Packaging 1 - 9	S104359	189339	Packaging 1 - 9		
S166832	S166812	Stock	NAS1149FN832P	Packaging 1 - Pick Kit	110	4/2/2019 11:31 AM	140.0000	Ea	Packaging 1 - 9	S143716	189339	Packaging 1 - 9		
S166832	S166801	Stock	D4823-1	Packaging 1 - Pick Kit	110	4/2/2019 11:31 AM	5.0000	pcs	Packaging 1 - 9	S147722	189339	Packaging 1 - 9		
S166832	S166802	Stock	D4824-1	Packaging 1 - Pick Kit	110	4/2/2019 11:31 AM	5.0000	pcs	Packaging 1 - 9	S150356	189339	Packaging 1 - 9		
S166832	S166803	Stock	D4838-1	Packaging 1 - Pick Kit	110	4/2/2019 11:31 AM	5.0000	pcs	Packaging 1 - 9	S025170	189339	Packaging 1 - 9		
S166832	S166806	Stock	D4838-2	Packaging 1 - Pick Kit	110	4/2/2019 11:31 AM	5.0000	pcs	Packaging 1 - 9	S025273	189339	Packaging 1 - 9		
S166832	S166808	Stock	D4839-1	Packaging 1 - Pick Kit	110	4/2/2019 11:31 AM	1.0000	pcs	Packaging 1 - 9	S133379	189339	Packaging 1 - 9		
S166832	S166365	Allocated	D4839-1	Packaging 1 - Pick Kit	110	4/2/2019 11:31 AM	9.0000	pcs	Packaging 1 - 9	S166365	189339	Packaging 1 - 9		
S173597	S168643	Stock	MT070516S4.000X4.000	Receive Ft	100	4/18/2019 1:50 PM	18.9000	ft	WEJAY	S168643				
S173604	S173594	Allocated	D4822-2P	Purchasing	110	4/18/2019 2:05 PM	14.0000	pcs	Purchasing - 3	S173594	192402	Purchasing - 3		
S173604	S173597	Allocated	MT070516S4.000X4.000	Purchasing	110	4/18/2019 2:05 PM	18.9000	ft	Purchasing - 3	S168643	192402	Purchasing - 3		
S184308	S146711	Stock	D4821-1	QC 21 - SA	190	5/27/2019 1:19 PM	2.0000	pcs	CKK008	S146711	186581			
S184311	S168832	Allocated	D4840-041	QC 21 - SA	150	5/27/2019 1:20 PM	2.0000	pcs	Packaging 1 - 6	S168832	189339			
S189230	S148666	Stock	MS27039-1-12	Receive Ea	100	6/11/2019 11:50 AM	32.0000	Ea	ST280	S148666				
S189542	S133230	Stock	D4822-1	QC 21 - SA	190	6/12/2019 10:19 AM	4.0000	pcs	CKK042	S133230	186582			
S190951	S190950	Allocated	D4857-P	Purchasing	100	6/17/2019 12:52 PM	26.0000	pcs	Purchasing - 1	S190950	189796	Purchasing - 1		
S190956	S146711	Stock	D4821-1	QC 21 - SA	190	6/17/2019 1:04 PM	2.0000	pcs	CKK008	S146711	186581			
S193653	S153112	Stock	M-SIL20-S-125	Receive sf	100	6/25/2019 1:29 PM	2.9760	sf	WJ-CABINET	S153112				
S193654	S193653	Allocated	M-SIL20-S-125	Small Fab - 1	100	6/25/2019 1:30 PM	2.9760	sf	Small Fab - 4	S153112	196920	Small Fab - 4		
S193674	S190951	Stock	D4857-M	QC 21 - SA	140	6/25/2019 1:42 PM	6.0000	pcs	CKK136A	S190951	189796			
S193746	S193674	Allocated	D4857-M	Small Fab - 1	110	6/25/2019 2:34 PM	6.0000	pcs	Small Fab - 4	S190951	196838	Small Fab - 4		
S193926	S193654	Allocated	D4944-1	QC 21 - SA	140	6/26/2019 10:35 AM	12.0000	pcs	Small Fab - 4	S193654	196920			
S193746	S193926	Allocated	D4944-1	Small Fab - 2 - B4B	150	6/26/2019 10:35 AM	12.0000	pcs	Small Fab - 4 - B4B	S193654	196838	Small Fab - 4 - B4B		

S196018 Container Trace - Upstream													
Output Container No	Depleted Serial No	Status	Part No/Material	Operation Code	Op No	Depleted Date	Depleted Qty	Unit	Location	Serial No/Batch	Job No	Workcenter Code	Manufacturer Part No
S194517	S193746	Allocated	D4857-041	QC 21 - SA	180	6/27/2019 12:42 PM	5.0000	pcs	Packaging 1 - 6	S193746	196838		
S195152	S173604	Stock	D4822-2	QC 21 - SA	190	7/2/2019 2:30 PM	3.0000	pcs	CCOK042	S173604	192402		
S195768	S189230	Allocated	MS27039-1-12	Packaging 1 - Pick Kit	110	7/4/2019 10:28 AM	24.0000	Ea	Packaging 1 - 6	S148666	191982	Packaging 1 - 6	
S195768	S184308	Allocated	D4821-1	Packaging 1 - Pick Kit	110	7/4/2019 10:28 AM	2.0000	pcs	Packaging 1 - 6	S146711	191982	Packaging 1 - 6	
S195768	S190956	Allocated	D4821-1	Packaging 1 - Pick Kit	110	7/4/2019 10:28 AM	1.0000	pcs	Packaging 1 - 6	S146711	191982	Packaging 1 - 6	
S195768	S189542	Allocated	D4822-1	Packaging 1 - Pick Kit	110	7/4/2019 10:28 AM	3.0000	pcs	Packaging 1 - 6	S133230	191982	Packaging 1 - 6	
S195768	S184357	Allocated	D4822-2	Packaging 1 - Pick Kit	110	7/4/2019 10:28 AM	1.0000	pcs	Packaging 1 - 6	S089530	191982	Packaging 1 - 6	
S195768	S195152	Allocated	D4822-2	Packaging 1 - Pick Kit	110	7/4/2019 10:28 AM	2.0000	pcs	Packaging 1 - 6	S173604	191982	Packaging 1 - 6	
S195768	S168832	Allocated	D4840-041	Packaging 1 - Pick Kit	110	7/4/2019 10:28 AM	1.0000	pcs	Packaging 1 - 6	S168832	191982	Packaging 1 - 6	
S195768	S184311	Allocated	D4840-041	Packaging 1 - Pick Kit	110	7/4/2019 10:28 AM	2.0000	pcs	Packaging 1 - 6	S168832	191982	Packaging 1 - 6	
S195768	S166236	Allocated	D4857-041	Packaging 1 - Pick Kit	110	7/4/2019 10:28 AM	1.0000	pcs	Packaging 1 - 6	S166236	191982	Packaging 1 - 6	
S195768	S193746	Allocated	D4857-041	Packaging 1 - Pick Kit	110	7/4/2019 10:28 AM	1.0000	pcs	Packaging 1 - 6	S193746	191982	Packaging 1 - 6	
S195768	S194517	Allocated	D4857-041	Packaging 1 - Pick Kit	110	7/4/2019 10:28 AM	4.0000	pcs	Packaging 1 - 6	S193746	191982	Packaging 1 - 6	
S195871	S195768	Allocated	D169-841-013	QC 21 - FG	140	7/4/2019 2:25 PM	1.0000	pcs	Packaging 1 - 7	S195768	191982		
S196018	S195871	Allocated	D169-841-013	Packaging 1 - Pick Kit	110	7/4/2019 3:58 PM	1.0000	pcs	Packaging 1 - 7	S195768	186760	Packaging 1 - 7	

S196018 Details							
Part No	Operation	Material	Status	Quantity	Net Weight	Add Date	Add By
6F9540V00131	Packaging 1 - Pick Kit		Allocated	1.0000	0.0000	7/4/2019 3:58 PM	Maxime Brunet

Plex 7/5/2019 12:36 PM darrLacelle,Linda



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U/R

D169-841-013
Job Sheet 191982



* This Needs a Concession from QC
POSITIVE RECALL

Part No: D169-841-013

Job Qty: 3 pcs

Part Name: AW169 Upper Cutter Deflector



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/14/19

Job Tracking No:

Due Date: 5/1/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D IPP REV:A NEW ISSUE 13-07-17 JLM VERIFIED BY:DD IPP REV:B 13.10.18 IIN REV:B DD
VERF:JLM IPP REV:C 15.07.03 AS PER CHG002 ecn15-595 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	3 pcs		5/1/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



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Container No: S195768



Part: D169-841-013

Job No: 191982

Serial No/Batch: S195768

Revision:

Inspector:

Exp Date:

Instructions:

Date: 07/04/19

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010690

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4821-1	Windshield Deflector	3 Ea (1 ea)	110-Packaging 1 - Pick Kit	5141711, 1x5018376
D4822-1	Upper Deflector, LH	3 Ea (1 ea)	110-Packaging 1 - Pick Kit	5133230, 1x5018376
D4822-2	Upper Right Deflector	3 pcs (1 ea)	110-Packaging 1 - Pick Kit	5089530, 1x5173743
D4840-041	Upper Cutter Assembly	3 pcs (1 ea)	110-Packaging 1 - Pick Kit	5168832, 1x3510000
D4857-041	Wiper Deflector Assembly	6 Ea (2 ea)	110-Packaging 1 - Pick Kit	5195277, 5193746, 1x5166236
MS27039-1-12	Screw	24 Ea (8 ea)	110-Packaging 1 - Pick Kit	5141711

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D4821-1	3	7	0
	D4822-1	3	10	0
	D4822-2	3	2	0
	D4840-041	3	0	0
	D4857-041	6	1	0
	MS27039-1-12	24	165	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____

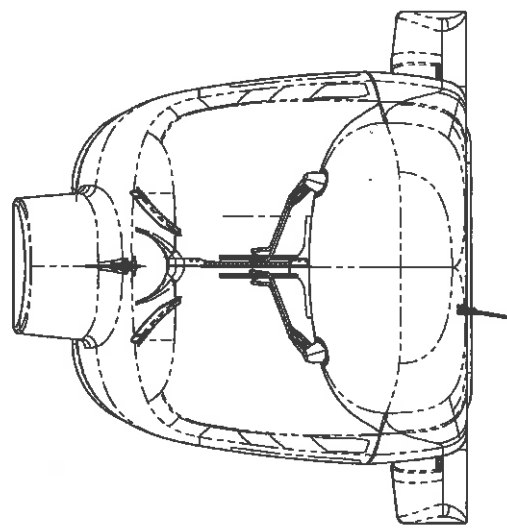
WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

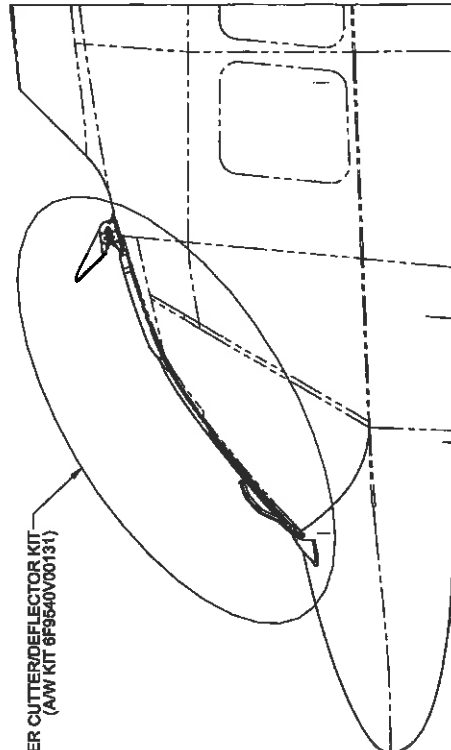
Job: _____ Part No. _____		DISPOSITION		DEPARTMENT/PROCESS					
		Rework ☐	Skid-tube ☐	Cross tube ☐	Eng. (Non-AW) ☐				
		Scrap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐				
		Use-as-is ☐	Large Fab ☐	Finishing ☐	Rec/Store/Packaging ☐				
Date: _____		Sequence #: _____		QTY Affected: _____					
Description Work Order Deviation		Disposition		MRB (QS1042)					
				Completed By					
				Lead hand / Supervisor					
				QC / QA Coordinator					
Root Cause		FAULT CATEGORY							
Operator ☐		Pressure/Forced ☐		Contamination ☐		Power Loss/Surge ☐		Positioned Wrong ☐	
Manufacturing Process ☐		Bending ☐		Misaligned/off center ☐		Folio/Program ☐		Outside Tolerance ☐	
Equip/Tooling ☐		Crushing ☐		BOM/Route ☐		Grain Direction ☐		Drawing ☐	
Handling/Preservation ☐		Cracks ☐		Broken/Damage/Defect ☐		Weld ☐		Finish ☐	
Material ☐		Crimp/Kink/Ripple/Wave/Twist ☐		Incomplete/Unclear Instructions ☐		Wrong Stock Pulled ☐		Part Lost/Missing ☐	
Product Improvement ☐		Marks/Chatter ☐		Drill Holes ☐		Out of Sequence ☐		Misread ☐	
Process Improvement ☐		Mislabeled ☐		Fit/Function ☐		Off-set/Set-up ☐			
Human Factors ☐		Other/Details: _____							

8 7 6 5 4 3 2 1



D169-841-011 AW169 CABLE CUTTER SYSTEM

D169-841-013 UPPER CUTTER/DEFLECTOR KIT
(A/W KIT 6F9540V00131)



D169-841-015 LOWER CUTTER KIT
(A/W KIT 6F9540V00231)

QTY -011	QTY -013	QTY -015	DART PIN	DESCRIPTION	AGUSTA WESTLAND PIN
X			D169-841-011	CABLE CUTTER SYSTEM	TBD
1	X		D169-841-013	UPPER CUTTER/DEFLECTOR KIT	6F9540V00131
1		X	D169-841-015	LOWER CUTTER KIT	6F9540V00231
			D4821-1	WINDSHIELD DEFLECTOR	TBD
			D4822-1	UPPER DEFLECTOR LH	TBD
			D4822-2	UPPER DEFLECTOR RH	TBD
			D4840-041	UPPER CUTTER ASSY	TBD
			D4857-041	WIPER DEFLECTOR ASSY	TBD
			MS27039-1-12	SCREW	N/A
			TBD	FASTENERS	N/A
			D4842-041	LOWER CUTTER ASSY	TBD
			MS21042L08	LOCKNUT	N/A
			MS27039-0824	SCREW	N/A
			NAS1140F-N832P	WASHER	N/A

D	MS27039-0824 WAS MS27039-0819, REFORMAT PARTS	AJS	15.06.12
C	D4857-041 WAS D4857-1 D4844-1 GASKET'S NOW IN D4857 DRAWING, PARTS LIST, MS27039-1-12 QTY WAS 10	AJS	15.06.20
B	ADD D4844-1 GASKET (ZN AB-1) (ZN B8-2, B8-2) ADD MS27039-1-12 SCREW, D4857-1 WAS D4857-041-042	DW	13.09.23
A	NEW RELEASE	DB	13.07.08
REV.	DESCRIPTION	BY	DATE
DESIGN	DB	AJS	
DRAWN	CP		
CHECKED	CP		
MFG. APPR.	JLM		
APPROVED	WM		
DE APPR.	DS		
DATE	15.06.12		

APPROVED

DART AEROSPACE LTD	HAWKESBURY, ONTARIO, CANADA
DRAWING NO.	IN-D169-841
TITLE	AW169 CABLE CUTTER SYSTEM
SCALE	1 OF 2
NTS	
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8 7 6 5 4 3 2 1